



## Rheem Heat Pump – Circulated Hot Water

The 551 310, 551325 & 561325 model heat pump water heaters should not be installed as part of a circulated hot water flow and return system in a building.

If a circulated flow and return system is required, it is necessary to bypass the heat pump water heater and install a secondary water heater connected to the hot water flow and return line and supplied from the heat pump water heater. The secondary water heater must be a storage water heater able to provide a hot water outlet temperature of at least 60°C.

**Note:** The thermostat must always be set to at least 60°C. Refer to the diagram below.

### Circulated Hot Water Flow and Return System

