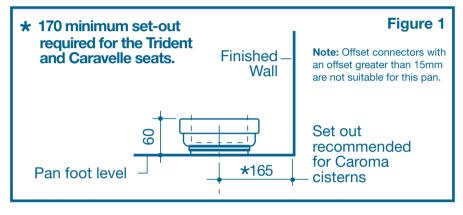


IMPORTANT

TO ACHIEVE A SATISFACTORY 4.5/3L FLUSH PERFORMANCE AND A 4 STAR WELS RATING
THIS TOILET PAN MUST BE MATCHED WITH A COMPATIBLE CAROMA
SMARTFLUSH 4.5/3L CISTERN. THIS TOILET PAN IS ALSO SUITABLE FOR CAROMA 6/3L CISTERNS.

PAN FIXING PROCEDURE Roughing Procedure:

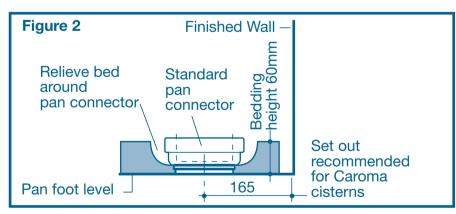
The soil pipe and pan collar should be accurately fixed into position as recommended for Caroma cisterns, as detailed in **Figure 1**.

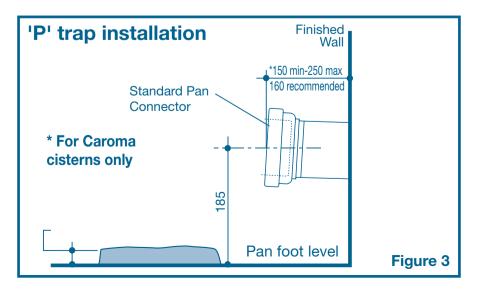


Pan Bedding:

- **1-** Remove an area of tiles which are within the internal area covered by the foot of the pan to expose the subfloor to provide a bondage key for the bedding mixture.
- **2-** Ensure that bedding area is clean and free from building material.
- **3-** Prepare bedding sand cement mixture 3:1 to depth of 60mm as detailed in **Figure 2**.

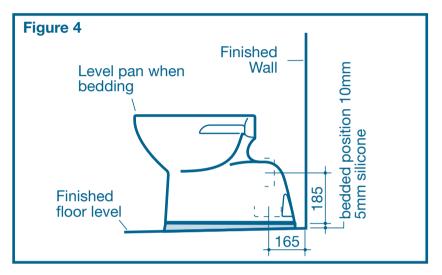
NOTE: Do not fill the foot of the pan with bedding mix or include lime or fast drying cement in the mix, as this may cause cracking in the foot of the pan.





Note: All dimensions are in millimetres and are subject to normal manufacturing variations.

- 4- Position pan and connect with pan connector then level pan into bedding mixture, so that the back of the foot of the pan is approximately 10mm above the finished floor as detailed in Figure 3. It is recommended that wedges are used to support the foot of the pan during the positioning.
- **5-** Clean up around pan area with trowel and clean cloth. Allow bedding mixture to set for at least 24 hours prior to use.



IMPORTANT: ALL DIMENSIONS ARE TO THE UNDERSIDE FOOTLEVEL OF THE PAN. IT IS IMPORTANT TO MAKE A HEIGHT ALLOWANCE FOR BEDDING.

SCREW FIXING:

1- Position pan onto pan connector. Adjust pan position if necessary and mark location of pan fixing holes on the floor. Remove the pan.

IMPORTANT- DO NOT USE THE PAN SCREW HOLES AS A GUIDE FOR DRILLING AS THIS MAY CRACK THE PAN.

- **2-** Drill two holes in the marked positions on the floor. The hole diameter is dependent on the type of fixing system and floor finish.
- **3-** Ensure that the area around the floor is clean and free from building material.
- **4-** Run a bead of acetic cured silicone sealant, at a height of approximately 8mm, completely around the foot of the pan which contacts the floor. Use Wedges around the foot base (if required) so that the maximum height of silicone sealant is not greater that 5mm on completion on bedding.
- 5- Connect pan to pan connector and fix to the floor with suitable corrosion resistant screws. Level the pan with the flexible jointing compound to the finished floor. Remove any excess compound.

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